

# PFI

# Closed circuit cooling towers











# Key benefits

- Lowest energy consumption and total cost of ownership
- Year round reliable operation
- Ideal replacement unit with certified thermal performance

#### **PFI** characteristics

Counter flow, axial fan, induced draft

#### **Capacity range**

up to 1465 kW

#### Maximum entering fluid temperature

82°C

#### **Typical applications**

- Medium to large HVAC and industrial applications
- Dry operation requirement in winter time



### Lowest energy consumption and total cost of ownership

- Evaporative cooling for system-wide energy saving at lower operating temperatures.
- The highly efficient **OptiCoil™ System** increases thermal performance **up to 30%** for the same coil volume lowering the installed fan power by up to 50%.
- Elimination of potentially excessive operating costs. PFI is **Eurovent-CTI certified** for both water and glycol. This guarantees thermal performance and it eliminates field thermal performance testing costs.
- System pump energy savings obtained through shorter coil circuits resulting in **lower coil pressure** drops.
- Savings on maintenance and water treatment because the closed loop in PFI cooling towers ensures a contaminant-free cooling circuit.
- Lower installed costs. PFI has a lower weight, reducing structural and vibration isolation costs. Less glycol is required to achieve the same or higher heat transfer.
- Water and chemical savings up to 33% because <u>Baltibond® Hybrid Coating</u> allows higher cycles of concentration.

#### Year round reliable operation

- **Trouble free process operation -** The closed loop in PFI cooling towers protects the process fluid and equipment from external contaminations.
- The thermal performance of PFI closed circuit cooling towers is tested and certified by Eurovent.
- For extremely cold weather operation, switch off the spray system during periods of reduced load and operate dry.
- **Optimal thermal performance** through lifetime. Lab tests have proven that the OptiCoil System reduces scale formation on the coil.
- Minimum maintenance and downtime- Complete and easy access to all critical components, including coil.
- Easy-clean and easy-inspect PFI towers reduce hygiene risks from bacteria (e.g. Legionella) or biofilm inside.
- Self-cleaning **cold water basin sloping** towards drain, to prevent sediment build up.
- **Combined inlet shields** block sunlight to prevent biological growth in the tower, filter the air and stop water splashing outside.

## Ideal replacement unit with certified thermal performance

• Same or higher capacity. Ideal like-for-like solution, performing per published ratings. The PFI is independently Eurovent-CTI certified for various process fluids.

#### Low noise

- A variety of fans is available to offer the perfect solution for every sound challenge.
- <u>Water silencers</u> achieve noise levels close to those of crossflow towers. Water silencers come always with Whisper Quiet fans.



• Factory designed, tested and rated <u>sound attenuation</u> is available on the discharge for further noise reduction.

#### **Easy to maintain**

- The PFI closed circuit cooling tower is easier to maintain than other induced draft counterflow cooling towers.
- Optional coil **inspection hatches** allow complete and easy access to heat transfer section
- BranchLok™ water distribution each branch removable for easy cleaning.
- Combined inlet shields for easy no-tool removal.
- Motor adjusters: externally accessible and locking wrench for easy motor alignment and belt tensioning.
- Full cold water basin access when removing the combined inlet shields.
- Fans easy accessible via sliding access door.
- Optional <u>clean out port</u> helps remove silt and sludge from the cooling tower basin.
- Removable suction strainer anti-vortex hood.

#### Ship and install PFI easily

- **Guide pins** mean swift PFI cooling tower on-site assembly. The guide pins help reduce section assembly time by up to 75 %!
- Compact PFI footprint perfect for confined spaces.
- Container shipment often possible!

Interested in the PFI closed circuit cooling tower for cooling your process fluid? Contact your local <a href="BAC representative">BAC representative</a> for more information.

### **Downloads**

- PFI closed circuit cooling tower
- PFI closed circuit cooling towers brochure
- BAC Eurovent Certification
- Operating and Maintenance PFI
- Rigging and Installation PFI